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### (54) **SURFACTANT FREE AEROSOL FORMULATIONS CONTAINING BECLOMETHASONE DIPROPIONATE**

OBERFLÄCHENAKTIVMITTELFREIE AEROSOLFORMULIERUNGEN ENTHALTEND  
BECLOMETHASON DIPROPIONAT

FORMULATIONS D'AEROSOL SANS TENSIOACTIF CONTENANT DU DIPROPIONATE DE  
BECLOMETHASONE

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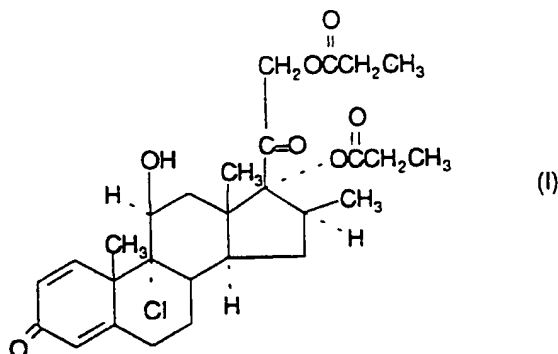
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## Description

This invention relates to novel aerosol formulations for administering drugs, in particular for administration of a beclomethasone ester by inhalation.

Beclomethasone dipropionate is 9 $\alpha$ -chloro-16 $\beta$ -methyl-1,4-pregnadiene-11 $\beta$ , 17 $\alpha$ ,21-triol-3,20-dione 17 $\alpha$ ,21-dipropionate and may be represented by the formula (I)



The corticosteroid of formula (I) is known to exhibit topical antiinflammatory activity and is useful in the treatment of asthmatic conditions, particularly in the form of aerosol formulations. The use of such formulations is described in GB-1429184 where it is noted that micronised anhydrous beclomethasone dipropionate tends to display crystal growth, due to solvate formation, when incorporated into aerosol formulations containing chlorofluorocarbon propellants. Crystals having a particle size of more than 20 microns were shown to be too large to penetrate the bronchial system and prone to cause clogging of the metering valve making them unsuitable for administration by inhalation.

A number of potential solutions to this problem have been proposed. These include the use of micronised solvates of beclomethasone dipropionate for example chlorofluorocarbon solvates (GB-1429184), ethyl acetate solvate (DE-3018550OS). C<sub>5-8</sub>alkane solvates (EP-0039369), diisopropyl ether solvate (EP-0172672) and C<sub>1-5</sub> alcohol solvates (WO86/03750). GB-2076422A discloses a process for the preparation of chlorofluorocarbon aerosols which incorporates a low temperature (5 to -40°C) step which is also claimed to inhibit crystal growth.

An alternative solution to the problem of crystal growth in aerosol formulations containing beclomethasone dipropionate has recently been disclosed in WO92/06675. This document describes the preparation of aerosol formulations containing solutions of beclomethasone dipropionate in ethanol, together with hydrofluorocarbon 134a (1,1,1,2-tetrafluoroethane) or hydrofluorocarbon 227 (1,1,1,2,3,3,3-heptafluoropropane) as propellant. Since a solution of beclomethasone dipropionate in ethanol is employed in the aerosols rather than a suspension of particulate beclomethasone dipropionate, elaborate process steps or the preparation of a solvate of the active ingredient prior to incorporation into the aerosol formulation is not required.

Nevertheless, whilst ethanol is pharmaceutically acceptable and generally recognised as safe, it is associated with a number of disadvantages which may restrict its use. In particular, administration of ethanol-containing products to teetotal or alcohol-dependent individuals or to children is undesirable.

A number of other patent applications describe the preparation of aerosol formulations containing drug and a fluorocarbon propellant, together with the addition of one or more adjuvants such as surfactants. Thus, for example WO91/14422 describes the preparation of aerosol formulations containing beclomethasone dipropionate in the form of its 1,1,1,2-tetrafluoroethane clathrate together with 1,1,1,2-tetrafluoroethane and various surface-active dispersing agents.

We have now found that certain novel aerosol formulations containing particulate beclomethasone dipropionate are surprisingly stable without recourse to the use of any adjuvant or cosolvent in the composition.

The present invention therefore provides a pharmaceutical aerosol formulation which comprises particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate together with a fluorocarbon or hydrogen-containing chlorofluorocarbon propellant, which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate.

The term "beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate" as used herein refers to any crystalline material in which beclomethasone dipropionate and 1,1,1,2-tetrafluoroethane are associated. The ratio of the steroid to the solvating species need not be stoichiometric and no particular mechanism of association is implied. The solvate

may contain, for example, from about 20 to about 30% by weight of 1,1,1,2-tetrafluoroethane. the precise amount depending on the particular method of preparation used.

Preferably the solvate is prepared by intimate admixture of beclomethasone dipropionate with 1,1,1,2-tetrafluoroethane to form a crystalline solvate therewith. The process is desirably carried out in the absence of other potential solvating species such as water, alcohol, chlorofluorocarbons, ethyl acetate, alkane and diisopropyl ether. Thus, for example, micronised beclomethasone dipropionate may be contacted with dry, preferably liquified, 1,1,1,2-tetrafluoroethane. The crystalline solvate formed can be obtained by conventional means such as filtration and drying.

The particle size of the particulate beclomethasone dipropionate may be reduced by conventional methods, for example by micronisation, fluid energy milling or ball milling and should be such as to permit inhalation of substantially all of the drug into the lungs upon administration of the aerosol formulation. Preferably the particle size of the beclomethasone dipropionate will be less than 20 microns, most preferably less than 10 microns, in particular in the range of 1 to 5 microns.

We have found that the beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate is surprisingly stable at ambient temperatures and pressures. In particular, beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate has been found to be stable at temperatures up to about 65°C. The particle size of the crystalline solvate may be reduced by conventional methods, for example by micronisation, fluid energy milling or ball milling and should be such as to permit inhalation of substantially all of the medicament into the lungs. Preferably the particle size of the solvate is reduced in an atmosphere or partial atmosphere of 1,1,1,2-tetrafluoroethane. The solvate in micronised form may be incorporated into aerosol formulations and unexpectedly does not exhibit any significant crystal growth or agglomeration. Furthermore, the solvate appears to be more easily wetted than the anhydrous or other known solvates of beclomethasone dipropionate in 1,1,1,2-tetrafluoroethane enabling the preparation of aerosols with improved dispersion characteristics.

The propellants for use in the invention may be any fluorocarbon or hydrogen-containing chlorofluorocarbon or mixtures thereof having a sufficient vapour pressure to render them effective as propellants. Preferably the propellant will be a non-solvent for the medicament. Suitable propellants include for example C<sub>1-4</sub> hydrogen-containing chlorofluorocarbons such as CH<sub>2</sub>ClF, CClF<sub>2</sub>CHClF, CF<sub>3</sub>CHClF, CHF<sub>2</sub>CClF<sub>2</sub>, CHClFCHF<sub>2</sub>, CF<sub>3</sub>CH<sub>2</sub>Cl and CClF<sub>2</sub>CH<sub>3</sub>, C<sub>1-4</sub> hydrogen-containing fluorocarbons such as CHF<sub>2</sub>CHF<sub>2</sub>, CF<sub>3</sub>CH<sub>2</sub>F, CHF<sub>2</sub>CH<sub>3</sub> and CF<sub>3</sub>CHFCF<sub>3</sub> and C<sub>1-4</sub> perfluorocarbons such as CF<sub>3</sub>CF<sub>3</sub> and CF<sub>3</sub>CF<sub>2</sub>CF<sub>3</sub>.

Where mixtures of the fluorocarbons or hydrogen-containing chlorofluorocarbons are employed they may be mixtures of the above identified compounds or mixtures, preferably binary mixtures, with other fluorocarbons or hydrogen-containing chlorofluorocarbons for example CHClF<sub>2</sub>, CH<sub>2</sub>F<sub>2</sub> and CF<sub>3</sub>CH<sub>3</sub>.

Preferably a single fluorocarbon or hydrogen-containing chlorofluorocarbon is employed as the propellant. Particularly preferred as propellants are hydrogen-containing fluorocarbons, especially 1,1,1,2-tetrafluoroethane (CF<sub>3</sub>CH<sub>2</sub>F) and 1,1,1,2,3,3,3-heptafluoro-n-propane (CF<sub>3</sub>CHFCF<sub>3</sub>).

It is desirable that the formulations of the invention contain no components which may provoke the degradation of stratospheric ozone. In particular it is desirable that the formulations are substantially free of chlorofluorocarbons especially non hydrogen-containing chlorofluorocarbons such as CCl<sub>3</sub>F, CCl<sub>2</sub>F<sub>2</sub> and CF<sub>3</sub>CCl<sub>3</sub>. As used herein "substantially free" means less than 1% w/w based upon the fluorocarbon or hydrogen-containing chlorofluorocarbon propellant, in particular less than 0.5%, for example 0.1% or less.

The propellant may optionally contain an adjuvant having a higher polarity and/or a higher boiling point than the propellant. Polar adjuvants which may be used include (e.g. C<sub>2-6</sub>) aliphatic alcohols and polyols such as ethanol, isopropanol and propylene glycol, preferably ethanol. In general only small quantities of polar adjuvants (e.g. 0.05 - 3.0% w/w) are required to improve the stability of the dispersion - the use of quantities in excess of 5% w/w may tend to dissolve the medicament. Formulations in accordance with the invention preferably contain less than 1% w/w, e.g. about 0.1% w/w or less, of polar adjuvants. Suitable volatile adjuvants include saturated hydrocarbons such as propane, n-butane, isobutane, pentane and isopentane and alkyl ethers such as dimethyl ether. In general, up to 50% w/w of the propellant may comprise a volatile adjuvant, for example 1 to 30% w/w of a volatile saturated C<sub>1-6</sub> hydrocarbon.

However, it is preferable that the formulations of the invention are substantially free of other potential solvating species such as chlorofluorocarbons, ethyl acetate, alkanes, ethers, alcohols and water. In particular, the formulations are substantially free of water, for example containing less than 250ppm, preferably less than 200ppm, more preferably less than 100ppm, for example less than 50ppm water.

A particularly preferred embodiment of the invention provides a pharmaceutical aerosol formulation which consists essentially of beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate and one or more fluorocarbon or hydrogen-containing chlorofluorocarbon propellants, particularly 1,1,1,2-tetrafluoroethane.

The final aerosol formulation desirably contains 0.005-10% w/w, preferably 0.005-5.0% w/w, especially 0.01-1.0% w/w, for example 0.01-0.5% w/w of beclomethasone dipropionate relative to the total weight of the formulation.

It will be appreciated by those skilled in the art that the aerosol formulations according to the invention may, if desired, contain one or more additional active ingredients. Aerosol compositions containing two active ingredients (in a conventional propellant system) are known, for example, for the treatment of respiratory disorders such as asthma.

Accordingly the present invention further provides aerosol formulations in accordance with the invention which contain one or more additional particulate medicaments. Additional medicaments may be selected from any other suitable drug useful in inhalation therapy and which may be presented in a form which is substantially completely insoluble in the selected propellant. Appropriate medicaments may thus be selected from, for example, analgesics, e.g. codeine, dihydromorphine, ergotamine, fentanyl or morphine; angina preparations, e.g. diltiazem; antiallergics, e.g. cromoglycate, ketotifen or nedocromil; anti-infectives e.g. cephalosporins, penicillins, streptomycin, sulphonamides, tetracyclines and pentamidine; antihistamines, e.g. methapyrilene; anti-inflammatories, e.g. fluticasone, flunisolide, budesonide, tripredane or triamcinolone acetonide; antitussives, e.g. noscapine; bronchodilators, e.g. salmeterol, salbutamol, ephedrine, adrenaline, fenoterol, formoterol, isoprenaline, metaproterenol, phenylephrine, phenylpropanolamine, pirbuterol, reproterol, rimiterol, terbutaline, isoetharine, tulobuterol, orciprenaline, or (-)-4-amino-3,5-dichloro- $\alpha$ [[[6-(2-(2-pyridinyl)ethoxy)hexyl]amino]methyl]benzenemethanol; diuretics, e.g. amiloride; anticholinergics e.g. ipratropium, atropine or oxitropium; hormones, e.g. cortisone, hydrocortisone or prednisolone; xanthines e.g. aminophylline, choline theophyllinate, lysine theophyllinate or theophylline; and therapeutic proteins and peptides e.g. insulin or glucagon. It will be clear to a person skilled in the art that, where appropriate, the medicaments may be used in the form of salts (e.g. as alkali metal or amine salts or as acid addition salts) or as esters (e.g. lower alkyl esters) or as solvates (e.g. hydrates) to optimise the activity and/or stability of the medicament and/or to minimise the solubility of the medicament in the propellant.

Particularly preferred aerosol formulations contain salbutamol (e.g. as the free base or the sulphate salt) or salmeterol (e.g. as the xinafoate salt) in combination with the beclomethasone dipropionate. Combinations of salmeterol xinafoate and beclomethasone dipropionate are preferred.

The formulations of the invention may be prepared by dispersal of the medicament in the selected propellant in an appropriate container, e.g. with the aid of sonication.

Minimising and preferably avoiding the use of formulation excipients e.g. surfactants, cosolvents etc in the aerosol formulations according to the invention is advantageous since the formulations may be substantially taste and odour free, less irritant and less toxic than conventional formulations.

The chemical and physical stability and the pharmaceutical acceptability of the aerosol formulations according to the invention may be determined by techniques well known to those skilled in the art. Thus, for example, the chemical stability of the components may be determined by HPLC assay, for example, after prolonged storage of the product. Physical stability data may be gained from other conventional analytical techniques such as, for example, by leak testing, by valve delivery assay (average shot weights per actuation), by dose reproducibility assay (active ingredient per actuation) and spray distribution analysis.

The formulations according to the invention may be filled into canisters suitable for delivering pharmaceutical aerosol formulations. Canisters generally comprise a container capable of withstanding the vapour pressure of the propellant used such as a plastic or plastic-coated glass bottle or preferably a metal can, for example an aluminium can which may optionally be anodised, lacquer-coated and/or plastic-coated, which container is closed with a metering valve. The metering valves are designed to deliver a metered amount of the formulation per actuation and incorporate a gasket to prevent leakage of propellant through the valve. The gasket may comprise any suitable elastomeric material such as for example low density polyethylene, chlorobutyl, black and white butadiene-acrylonitrile rubbers, butyl rubber and neoprene. Suitable valves are commercially available from manufacturers well known in the aerosol industry, for example, from Valois, France (e.g. DF10, DF30, DF60), Bepak plc, UK (e.g. BK300, BK356, BK357) and 3M-Neotechnic Ltd, UK (e.g. Spraymiser™).

Conventional bulk manufacturing methods and machinery well known to those skilled in the art of pharmaceutical aerosol manufacture may be employed for the preparation of large scale batches for the commercial production of filled canisters. Thus, for example, in one bulk manufacturing method a metering valve is crimped onto an aluminum can to form an empty canister. The particulate medicament is added to a charge vessel and liquified propellant is pressure filled through the charge vessel into a manufacturing vessel. The drug suspension is mixed before recirculation to a filling machine and an aliquot of the drug suspension is then filled through the metering valve into the canister. Typically, in batches prepared for pharmaceutical use, each filled canister is check-weighed, coded with a batch number and packed into a tray for storage before release testing.

Each filled canister is conveniently fitted into a suitable channelling device prior to use to form a metered dose inhaler for administration of the medicament into the lungs or nasal cavity of a patient. Suitable channeling devices comprise for example a valve actuator and a cylindrical or cone-like passage through which medicament may be delivered from the filled canister via the metering valve to the nose or mouth of a patient e.g. a mouthpiece actuator. Metered dose inhalers are designed to deliver a fixed unit dosage of medicament per actuation or "puff", for example in the range of 10 to 5000 microgram medicament per puff.

Administration of medicament may be indicated for the treatment of mild, moderate or severe acute or chronic symptoms or for prophylactic treatment. It will be appreciated that the precise dose administered will depend on the age and condition of the patient, the particular particulate medicament used and the frequency of administration and will ultimately be at the discretion of the attendant physician. When combinations of medicaments are employed the dose of

each component of the combination will in general be that employed for each component when used alone. Typically, administration may be one or more times, for example from 1 to 8 times per day, giving for example 1,2,3 or 4 puffs each time.

Suitable daily doses, may be, for example in the range 100 to 2000 microgram of beclomethasone dipropionate, depending on the severity of the disease.

Thus, for example, each valve actuation may deliver 50, 100, 200 or 250 microgram beclomethasone dipropionate. Typically each filled canister for use in a metered dose inhaler contains 100, 160 or 240 metered doses or puffs of medicament.

The filled canisters and metered dose inhalers described herein comprise further aspects of the present invention. A still further aspect of the present invention comprises a method of treating respiratory disorders such as, for example, asthma, which comprises administration by inhalation of an effective amount of a formulation as herein described.

The following non-imitative Examples serve to illustrate the invention.

#### Example 1

##### Beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate

Micronised anhydrous beclomethasone dipropionate (25.2mg) was weighed into a clean dry plastic-coated glass bottle and dry (<50ppm H<sub>2</sub>O) 1,1,1,2-tetrafluoroethane (to 18.2g) was added from a vacuum flask. The bottle was quickly sealed with a blank aluminum ferrule. The bottle was allowed to stand at ambient temperature. After several days crystals of the solvate formed were isolated by filtration.

The solvate thus obtained was analysed by various techniques.

Microscopic examination of the solvate showed the crystals to be columnar and prismatic and up to 500 to 1000 microns in length.

The solid state infrared spectrum of the solvate was analysed. The most obvious differences between this spectrum and the solid state infra-red spectrum of anhydrous beclomethasone dipropionate were as follows :

- (a) The broad OH band at 3300cm<sup>-1</sup> is raised to near 3500cm<sup>-1</sup> and is sharpened;
- (b) The carbonyl band at 1750cm<sup>-1</sup> is split into three distinct peaks indicating the solvated form; and
- (c) The 1,4-diene peaks are more widely separated with the 1610cm<sup>-1</sup> peak moved up to about 1630cm<sup>-1</sup>.

Other differences were also apparent throughout the whole region examined with most peaks changed in position and intensity after solvation.

Thermogravimetric analysis and differential scanning calorimetry of the solvate at atmospheric pressure was carried out using a Netzsch Simultaneous Thermal Analyser STA409. Loss of 1,1,1,2-tetrafluoroethane started to occur at 65°C. Heat absorption continued to about 90°C when an exothermic change resulted. from 90° to 110°C which corresponded with completion of the loss of 1,1,1,2-tetrafluoroethane at 120°C. This profile differs significantly from that of the known beclomethasone dipropionate-trichlorofluoromethane solvate in which trichlorofluoromethane loss starts to occur at 30°C.

The thermogravimetric analysis showed a total weight loss of 23.1% on heating the beclomethasone dipropionate-1,1,1,2- tetrafluoroethane solvate indicating a ratio of 3 molecules of 1,1,1,2-tetrafluoroethane to 2 molecules of beclomethasone dipropionate.

#### Example 2

##### Aerosol Formulation

Micronised beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate, prepared according to Example 1 (31mg), was weighed into a clean, dry, plastic-coated glass bottle and dry (<50ppm H<sub>2</sub>O) 1,1,1,2-tetrafluoroethane (18.2g) was added from a vacuum flask. The bottle was quickly sealed with a blank aluminium ferrule. The resulting aerosol contained 0.138% (w/w) beclomethasone dipropionate (0.170% w/w solvate).

#### Claims

Claims for the following Contracting States : AT, BE, CH, DE, DK, FR, GB, IE, IT, LU, MC, NL, PT and SE

1. A pharmaceutical aerosol formulation which comprises particulate beclomethasone dipropionate-1,1,1,2-tetrafluor-

oethane solvate together with a fluorocarbon or hydrogen-containing chlorofluorocarbon propellant, which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate.

2. A formulation as claimed in claim 1 wherein the propellant is 1,1,1,2-tetrafluoroethane.
3. A formulation as claimed in claim 1 wherein the propellant is 1,1,1,2,3,3,3-heptafluoro-n-propane.
4. A formulation as claimed in any one of claims 1 to 3 which contains 0.005-5.0% w/w of beclomethasone dipropionate relative to the total weight of the formulation.
5. A formulation as claimed in any one of claims 1 to 4 wherein the particle size of the beclomethasone dipropionate - 1,1,1,2-tetrafluoroethane solvate is such as to permit inhalation of substantially all of the drug into the lungs upon administration of the aerosol formulation.
6. A formulation as claimed in any one of claims 1 to 5 which additionally contains salbutamol.
7. A pharmaceutical aerosol formulation which consists essentially of particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate and one or more fluorocarbon or hydrogen-containing chlorofluorocarbon propellants and which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate.
8. A formulation as claimed in claim 7 wherein the propellant is 1,1,1,2-tetrafluoroethane.
9. A canister suitable for delivering a pharmaceutical aerosol formulation which comprises a container capable of withstanding the vapour pressure of the propellant used, which container is closed with a metering valve and contains a pharmaceutical aerosol formulation as claimed in any one of claims 1 to 6.
10. A canister suitable for delivering a pharmaceutical aerosol formulation which comprises a container capable of withstanding the vapour pressure of the propellant used, which container is closed with a metering valve and contains a pharmaceutical aerosol formulation as claimed in claim 7 or claim 8.
11. A metered dose inhaler which comprises a canister as claimed in claim 9 fitted into a suitable channelling device.
12. A metered dose inhaler which comprises a canister as claimed in claim 10 fitted into a suitable channelling device.
13. Use of a pharmaceutical aerosol formulation as claimed in any one of claims 1 to 6 in the manufacture of a medicament for the treatment of respiratory disorders.
14. Use of a pharmaceutical aerosol formulation as claimed in claim 7 or claim 8 in the manufacture of a medicament for the treatment of respiratory disorders.
15. A process for preparation of a pharmaceutical aerosol formulation comprising particulate beclomethasone dipropionate - 1,1,1,2-tetrafluoroethane solvate having a particle size such as to permit inhalation of substantially all of the drug into the lungs upon administration of the aerosol formulation, together with a fluorocarbon or hydrogen-containing chlorofluorocarbon propellant, which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate, and which does not exhibit significant crystal growth or agglomeration which comprises intimate admixture of beclomethasone dipropionate with 1,1,1,2-tetrafluoroethane to form a crystalline solvate therewith, reducing the particle size of the solvate by micronisation and dispersing the micronised solvate in the propellant.
16. A process for preparation of a pharmaceutical aerosol formulation which consists essentially of particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate and one or more fluorocarbon or hydrogen-containing chlorofluorocarbon propellants which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate and which does not inhibit significant crystal growth or agglomeration which comprises intimate admixture of beclomethasone dipropionate with 1,1,1,2-tetrafluoroethane to form a crystalline solvate therewith, reducing the particle size of the solvate by micronisation and dispersing the micronised solvate in the propellant.

Claims for the following Contracting States : ES, GR

1. A pharmaceutical aerosol formulation which comprises particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate together with a fluorocarbon or hydrogen-containing chlorofluorocarbon propellant, which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate.
2. A formulation as claimed in claim 1 wherein the propellant is 1,1,1,2-tetrafluoroethane.
3. A formulation as claimed in claim 1 wherein the propellant is 1,1,1,2,3,3,3-heptafluoro-n-propane.
4. A formulation as claimed in any one of claims 1 to 3 which contains 0.005-5.0% w/w of beclomethasone dipropionate relative to the total weight of the formulation.
5. A formulation as claimed in any one of claims 1 to 4 wherein the particle size of the beclomethasone dipropionate - 1,1,1,2-tetrafluoroethane solvate is such as to permit inhalation of substantially all of the drug into the lungs upon administration of the aerosol formulation.
6. A formulation as claimed in any one of claims 1 to 5 which additionally contains salbutamol.
7. A pharmaceutical aerosol formulation which consists essentially of particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate and one or more fluorocarbon or hydrogen-containing chlorofluorocarbon propellants and which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate.
8. A formulation as claimed in claim 7 wherein the propellant is 1,1,1,2-tetrafluoroethane.
9. A canister suitable for delivering a pharmaceutical aerosol formulation which comprises a container capable of withstanding the vapour pressure of the propellant used, which container is closed with a metering valve and contains a pharmaceutical aerosol formulation as claimed in any one of claims 1 to 6.
10. A canister suitable for delivering a pharmaceutical aerosol formulation which comprises a container capable of withstanding the vapour pressure of the propellant used, which container is closed with a metering valve and contains a pharmaceutical aerosol formulation as claimed in claim 7 or claim 8.
11. A metered dose inhaler which comprises a canister as claimed in claim 9 fitted into a suitable channelling device.
12. A metered dose inhaler which comprises a canister as claimed in claim 10 fitted into a suitable channelling device.
13. Use of a pharmaceutical aerosol formulation as claimed in any one of claims 1 to 6 in the manufacture of a medicament for the treatment of respiratory disorders.
14. Use of a pharmaceutical aerosol formulation as claimed in claim 7 or claim 8 in the manufacture of a medicament for the treatment of respiratory disorders.
15. A process for preparation of a pharmaceutical aerosol formulation comprising particulate beclomethasone dipropionate -1,1,1,2-tetrafluoroethane solvate having a particle size such as to permit inhalation of substantially all of the drug into the lungs upon administration of the aerosol formulation, together with a fluorocarbon or hydrogen-containing chlorofluorocarbon propellant, which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate, and which does not exhibit significant crystal growth or agglomeration which comprises intimate admixture of beclomethasone dipropionate with 1,1,1,2-tetrafluoroethane to form a crystalline solvate therewith, reducing the particle size of the solvate by micronisation and dispersing the micronised solvate in the propellant.
16. A process for preparation of a pharmaceutical aerosol formulation which consists essentially of particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate and one or more fluorocarbon or hydrogen-containing chlorofluorocarbon propellants which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate and which does not inhibit significant crystal growth or agglomeration which comprises intimate admixture of beclomethasone dipropionate with 1,1,1,2-tetrafluoroethane to form a crystalline solvate therewith, reducing the particle size of the solvate by micronisation and dispersing the micronised solvate in the

propellant.

17. A process for preparation of a pharmaceutical aerosol formulation comprising particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate together with a fluorocarbon or hydrogen-containing chlorofluorocarbon propellant, which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate which comprises dispersal of the solvate in the propellant.

18. A process as claimed in claim 17 wherein the propellant is 1,1,1,2-tetrafluoroethane.

19. A process as claimed in claim 17 wherein the propellant is 1,1,1,2,3,3,3-heptafluoro-n-propane.

20. A process as claimed in any of claims 17 to 19 which contains 0.005-5.0% w/w of beclomethasone dipropionate relative to the total weight of the formulation.

21. A process as claimed in any of claims 17 to 20 wherein the particle size of the beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate is such as to permit inhalation of substantially all of the drug into the lungs upon administration of the aerosol formulation.

22. A process as claimed in any of claims 17 to 21 wherein the formulation additionally contains salbutamol.

23. A process for preparation of a pharmaceutical aerosol formulation consisting essentially of particulate beclomethasone dipropionate-1,1,1,2-tetrafluoroethane solvate and one or more fluorocarbon or hydrogen-containing chlorofluorocarbon propellants which formulation contains less than 0.0001% of surfactant by weight of beclomethasone dipropionate which comprises dispersal of the solvate in the propellant.

24. A process as claimed in claim 23 wherein the propellant is 1,1,1,2-tetrafluoroethane.

#### Patentansprüche

Patentansprüche für folgende Vertragsstaaten : AT, BE, CH, DE, DK, FR, GB, IE, IT, LU, MC, NL, PT und SE

1. Pharmazeutische Aerosolzubereitung, enthaltend partikuläres Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat zusammen mit einem Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmittel, wobei die Zubereitung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält.

2. Zubereitung nach Anspruch 1, dadurch gekennzeichnet, daß sie als Treibmittel 1,1,1,2-Tetrafluorethan enthält.

3. Zubereitung nach Anspruch 1, dadurch gekennzeichnet, daß sie als Treibmittel 1,1,1,2,3,3,3-Heptafluor-n-propan enthält.

4. Zubereitung nach einem der Ansprüche 1 bis 3, dadurch gekennzeichnet, daß sie 0,005 bis 5,0% Gew./Gew. Beclomethasondipropionat, bezogen auf das Gesamtgewicht der Zubereitung, enthält.

5. Zubereitung nach einem der Ansprüche 1 bis 4, dadurch gekennzeichnet, daß die Teilchengröße des Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvats so ist, daß eine Inhalation von im wesentlichen dem gesamten Arzneimittel in den Lungen bei der Verabreichung der Aerosolzubereitung möglich ist.

6. Zubereitung nach einem der Ansprüche 1 bis 5, dadurch gekennzeichnet, daß sie zusätzlich Salbutamol enthält.

7. Pharmazeutische Aerosolzubereitung, die im wesentlichen aus partikulärem Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat und einem oder mehreren Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmitteln besteht, und wobei die Zubereitung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält.

8. Zubereitung nach Anspruch 7, dadurch gekennzeichnet, daß das Treibmittel 1,1,1,2-Tetrafluorethan ist.

9. Büchse bzw. Behälter, geeignet für die Abgabe einer pharmazeutischen Aerosolzubereitung, umfassend einen



Behälter, der dem Dampfdruck des verwendeten Treibmittels widersteht, wobei der Behälter mit einem Meßventil verschlossen ist, und eine pharmazeutische Aerosolzubereitung, wie sie in einem der Ansprüche 1 bis 6 beansprucht wurde, enthält.

- 5 10. Büchse, geeignet für die Abgabe einer pharmazeutischen Aerosolzubereitung, umfassend einen Behälter, der dem Dampfdruck des verwendeten Treibmittels widersteht, wobei der Behälter mit einem Meßventil verschlossen ist, und eine pharmazeutische Aerosolzubereitung, wie sie in einem der Ansprüche 7 oder 8 beansprucht wird, enthält.
11. Inhalator, der eine abgemessene Dosis abgibt, umfassend eine Büchse nach Anspruch 9, die mit einer geeigneten Kanalisierungsvorrichtung ausgerüstet ist.
12. Inhalator, der eine abgemessene Dosis abgibt, umfassend eine Büchse nach Anspruch 10, die mit einer geeigneten Kanalisierungsvorrichtung ausgerüstet ist.
- 15 13. Verwendung einer pharmazeutischen Aerosolzubereitung nach einem der Ansprüche 1 bis 6 zur Herstellung eines Arzneimittels für die Behandlung von Atemwegsstörungen.
14. Verwendung einer pharmazeutischen Aerosolzubereitung nach Anspruch 7 oder 8 zur Herstellung eines Arzneimittels für die Behandlung von Atemwegsstörungen.
- 20 15. Verfahren zur Herstellung einer pharmazeutischen Aerosolzubereitung, enthaltend partikuläres Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat mit einer solchen Teilchengröße, daß die Inhalation von im wesentlichen dem gesamten Arzneimittel in den Lungen bei Verabreichung der Aerosolzubereitung möglich wird, zusammen mit einem Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmittel, wobei die Formulierung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält, und die kein wesentliches Kristallwachstum oder Agglomeration zeigt, umfassend das innige Vermischen von Beclomethasondipropionat mit 1,1,1,2-Tetrafluorethan unter Bildung eines kristallinen Solvats damit, Verringerung der Teilchengröße des Solvats durch Mikronisierung und Dispergierung des mikronisierten Solvats in dem Treibmittel.
- 25 16. Verfahren zur Herstellung einer pharmazeutischen Aerosolzubereitung, die im wesentlichen aus partikulärem Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat und einem oder mehreren Fluorkohlenstoff- oder Wasserstoffenthaltenden Chlorfluorkohlenstoff-Treibmitteln besteht, und wobei die Formulierung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält und die ein signifikantes Kristallwachstum oder eine Agglomeration nicht zeigt, umfassend das innige Vermischen von Beclomethasondipropionat mit 1,1,1,2-Tetrafluorethan unter Bildung eines kristallinen Solvats damit, Verringerung der Teilchengröße des Solvats durch Mikronisierung und Dispergierung des mikronisierten Solvats in dem Treibmittel.
- 30 35

**Patentansprüche für folgende Vertragsstaaten : ES, GR**

- 40 1. Pharmazeutische Aerosolzubereitung, enthaltend partikuläres Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat zusammen mit einem Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmittel, wobei die Zubereitung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält.
- 45 2. Zubereitung nach Anspruch 1, dadurch gekennzeichnet, daß sie als Treibmittel 1,1,1,2-Tetrafluorethan enthält.
3. Zubereitung nach Anspruch 1, dadurch gekennzeichnet, daß sie als Treibmittel 1,1,1,2,3,3,3-Heptafluor-n-propan enthält.
- 50 4. Zubereitung nach einem der Ansprüche 1 bis 3, dadurch gekennzeichnet, daß sie 0,005 bis 5,0% Gew./Gew. Beclomethasondipropionat, bezogen auf das Gesamtgewicht der Zubereitung, enthält.
5. Zubereitung nach einem der Ansprüche 1 bis 4, dadurch gekennzeichnet, daß die Teilchengröße des Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvats so ist, daß eine Inhalation von im wesentlichen dem gesamten Arzneimittel in den Lungen bei der Verabreichung der Aerosolzubereitung möglich ist.
- 55 6. Zubereitung nach einem der Ansprüche 1 bis 5, dadurch gekennzeichnet, daß sie zusätzlich Salbutamol enthält.

7. Pharmazeutische Aerosolzubereitung, die im wesentlichen aus partikulärem Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat und einem oder mehreren Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmitteln besteht, und wobei die Zubereitung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält.
- 5 8. Zubereitung nach Anspruch 7, dadurch **gekennzeichnet**, daß das Treibmittel 1,1,1,2-Tetrafluorethan ist.
9. Büchse bzw. Behälter, geeignet für die Abgabe einer pharmazeutischen Aerosolzubereitung, umfassend einen Behälter, der dem Dampfdruck des verwendeten Treibmittels widersteht, wobei der Behälter mit einem Meßventil verschlossen ist, und eine pharmazeutische Aerosolzubereitung, wie sie in einem der Ansprüche 1 bis 6 beansprucht wurde, enthält.
- 10 10. Büchse, geeignet für die Abgabe einer pharmazeutischen Aerosolzubereitung, umfassend einen Behälter, der dem Dampfdruck des verwendeten Treibmittels widersteht, wobei der Behälter mit einem Meßventil verschlossen ist, und eine pharmazeutische Aerosolzubereitung, wie sie in einem der Ansprüche 7 oder 8 beansprucht wird, enthält.
- 15 11. Inhalator, der eine abgemessene Dosis abgibt, umfassend eine Büchse nach Anspruch 9, die mit einer geeigneten Kanalisierungsvorrichtung ausgerüstet ist.
- 20 12. Inhalator, der eine abgemessene Dosis abgibt, umfassend eine Büchse nach Anspruch 10, die mit einer geeigneten Kanalisierungsvorrichtung ausgerüstet ist.
13. Verwendung einer pharmazeutischen Aerosolzubereitung nach einem der Ansprüche 1 bis 6 zur Herstellung eines Arzneimittels für die Behandlung von Atemwegsstörungen.
- 25 14. Verwendung einer pharmazeutischen Aerosolzubereitung nach Anspruch 7 oder 8 zur Herstellung eines Arzneimittels für die Behandlung von Atemwegsstörungen.
- 30 15. Verfahren zur Herstellung einer pharmazeutischen Aerosolzubereitung, enthaltend partikuläres Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat mit einer solchen Teilchengröße, daß die Inhalation von im wesentlichen dem gesamten Arzneimittel in den Lungen bei Verabreichung der Aerosolzubereitung möglich wird, zusammen mit einem Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmittel, wobei die Formulierung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält, und die kein wesentliches Kristallwachstum oder Agglomeration zeigt, umfassend das innige Vermischen von Beclomethasondipropionat mit 1,1,1,2-Tetrafluorethan unter Bildung eines kristallinen Solvats damit, Verringerung der Teilchengröße des Solvats durch Mikronisierung und Dispergierung des mikronisierten Solvats in dem Treibmittel.
- 35 16. Verfahren zur Herstellung einer pharmazeutischen Aerosolzubereitung, die im wesentlichen aus partikulärem Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat und einem oder mehreren Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmitteln besteht, und wobei die Formulierung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält und die ein signifikantes Kristallwachstum oder eine Agglomeration nicht zeigt, umfassend das innige Vermischen von Beclomethasondipropionat mit 1,1,1,2-Tetrafluorethan unter Bildung eines kristallinen Solvats damit, Verringerung der Teilchengröße des Solvats durch Mikronisierung und Dispergierung des mikronisierten Solvats in dem Treibmittel.
- 40 17. Verfahren zur Herstellung einer pharmazeutischen Aerosolzubereitung, enthaltend partikuläres Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat zusammen mit einem Fluorkohlenstoff- oder Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmittel, wobei die Zubereitung weniger als 0,0001 Gew.-% grenzflächenaktives Mittel, bezogen auf Beclomethasondipropionat, enthält, umfassend die Dispergierung des Solvats in dem Treibmittel.
- 45 18. Verfahren nach Anspruch 17, dadurch **gekennzeichnet**, daß das Treibmittel 1,1,1,2-Tetrafluorethan ist.
- 50 19. Verfahren nach Anspruch 17, dadurch **gekennzeichnet**, daß das Treibmittel 1,1,1,2,3,3,3-Heptafluor-n-propan ist.
- 55 20. Verfahren nach einem der Ansprüche 17 bis 19, dadurch **gekennzeichnet**, daß eine Zusammensetzung hergestellt wird, welche 0,005 bis 5,0% Gew./Gew. Beclomethasondipropionat, bezogen auf das Gesamtgewicht der Zubereitung, enthält.

21. Verfahren nach einem der Ansprüche 17 bis 20, dadurch **gekennzeichnet**, daß die Teilchengröße von Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat so ist, daß die Inhalation von im wesentlichen dem gesamten Arzneimittel in den Lungen bei Verabreichung der Aerosolzubereitung möglich ist.
- 5 22. Verfahren nach einem der Ansprüche 17 bis 21, dadurch **gekennzeichnet**, daß die Zubereitung zusätzlich Salbutamol enthält.
23. Verfahren zur Herstellung einer pharmazeutischen Aerosolzubereitung, bestehend im wesentlichen aus partikulärem Beclomethasondipropionat-1,1,1,2-tetrafluorethansolvat und einem oder mehreren Fluorkohlenstoff- oder  
10 Wasserstoff-enthaltenden Chlorfluorkohlenstoff-Treibmitteln, wobei die Zubereitung weniger als 0,0001 Gew.% grenzflächenaktives Mittel, bezogen auf das Beclomethasondipropionat, enthält, durch Dispergierung des Solvats in dem Treibmittel.
24. Verfahren nach Anspruch 23, dadurch **gekennzeichnet**, daß das Treibmittel 1,1,1,2-Tetrafluorethan ist.

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# Revendications

Revendications pour les Etats contractants suivants : AT, BE, CH, DE, DK, FR, GB, IE, IT, LU, MC, NL, PT, SE

- 20 1. Composition d'aérosol pharmaceutique, qui comprend du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclométhasone particulaire en même temps qu'un propulseur du type fluorocarbone ou chlorofluorocarbone contenant de l'hydrogène, laquelle composition contient moins de 0,0001% de surfactif en poids, par rapport au dipropionate de béclométhasone.
- 25 2. Composition suivant la revendication 1, caractérisée en ce que le propulseur est le 1,1,1,2-tétrafluoréthane.
3. Composition suivant la revendication 1, caractérisée en ce que le propulseur est le 1,1,1,2,3,3,3-heptafluoro-n-propane.
- 30 4. Composition suivant l'une quelconque des revendications 1 à 3, caractérisée en ce qu'elle contient de 0,005 à 5,0% p/p de dipropionate de béclométhasone, par rapport au poids total de la composition.
5. Composition suivant l'une quelconque des revendications 1 à 4, caractérisée en ce que le calibre des particules du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclométhasone est tel qu'il permette l'inhalation de sensiblement la totalité du médicament dans les poumons, lors de l'administration de la composition d'aérosol.
- 35 6. Composition suivant l'une quelconque des revendications 1 à 5, caractérisée en ce qu'elle contient en outre du salbutamol.
- 40 7. Composition d'aérosol pharmaceutique qui est essentiellement constituée de solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclométhasone particulaire et d'un ou plusieurs propulseurs du type fluorocarbone ou chlorofluorocarbone contenant de l'hydrogène, laquelle composition contient 0,0001% de surfactif en poids, par rapport au dipropionate de béclométhasone.
- 45 8. Composition suivant la revendication 7, caractérisée en ce que le propulseur est le 1,1,1,2-tétrafluoréthane.
9. Récipient approprié pour débiter une composition d'aérosol pharmaceutique qui comprend une boîte capable de résister à la pression de vapeur du propulseur utilisé, laquelle boîte est fermée avec une valve doseuse et contient une composition d'aérosol pharmaceutique suivant l'une quelconque des revendications 1 à 6.
- 50 10. Récipient approprié pour débiter une composition d'aérosol pharmaceutique qui comprend une boîte capable de résister à la pression de vapeur du propulseur utilisé, laquelle boîte est fermée avec une valve doseuse et contient une composition d'aérosol pharmaceutique suivant la revendication 7 ou la revendication 8.
- 55 11. Inhalateur à doses mesurées, qui comprend un récipient suivant la revendication 9, équipé d'un dispositif de canalisation convenable.
12. Inhalateur à doses mesurées, qui comprend un récipient suivant la revendication 10, équipé d'un dispositif de

canalisation convenable.

13. Utilisation d'une composition d'aérosol pharmaceutique suivant l'une quelconque des revendications 1 à 6, en vue de la fabrication d'un médicament pour le traitement de troubles respiratoires.

14. Utilisation d'une composition d'aérosol pharmaceutique suivant la revendication 7 ou la revendication 8, pour la fabrication d'un médicament destiné au traitement de troubles respiratoires.

15. Procédé de préparation d'une composition d'aérosol pharmaceutique comprenant du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone particulaire, possédant un calibre des particules tel qu'il permette l'inhalation de sensiblement la totalité du médicament dans les poumons, par administration de la composition d'aérosol, ainsi qu'un propulseur du type fluorocarbure ou chlorofluorocarbure contenant de l'hydrogène, laquelle composition contient moins de 0,0001% de surfactif en poids, par rapport au dipropionate de béclo méthasone et qui ne manifeste ni agglomération ni croissance cristalline notable, caractérisé en ce que l'on mélange de manière intime du dipropionate de béclo méthasone à du 1,1,1,2-tétrafluoréthane, pour former un solvate cristallin avec celui-ci, on réduit le calibre particulaire du solvate par micronisation et on disperse le solvate micronisé dans le propulseur.

16. Procédé de préparation d'une composition d'aérosol pharmaceutique qui est essentiellement constituée de solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone particulaire et d'un ou plusieurs propulseurs du type fluorocarbure ou chlorofluorocarbure contenant de l'hydrogène, laquelle composition contient moins de 0,0001% de surfactif en poids, par rapport au dipropionate de béclo méthasone et qui ne manifeste ni agglomération ni croissance cristalline notable, caractérisé en ce que l'on mélange intimement du dipropionate de béclo méthasone avec du 1,1,1,2-tétrafluoréthane, pour former un solvate cristallin avec celui-ci, on réduit le calibre des particules du solvate par micronisation et on disperse le solvate micronisé dans le propulseur.

#### Revendications pour les Etats contractants suivants : ES, GR

1. Composition d'aérosol pharmaceutique, qui comprend du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone particulaire en même temps qu'un propulseur du type fluorocarbure ou chlorofluorocarbure contenant de l'hydrogène, laquelle composition contient moins de 0,0001% de surfactif en poids, par rapport au dipropionate de béclo méthasone.

2. Composition suivant la revendication 1, caractérisée en ce que le propulseur est le 1,1,1,2-tétrafluoréthane.

3. Composition suivant la revendication 1, caractérisée en ce que le propulseur est le 1,1,1,2,3,3,3-heptafluoro-n-propane.

4. Composition suivant l'une quelconque des revendications 1 à 3, caractérisée en ce qu'elle contient de 0,005 à 5,0% p/p de dipropionate de béclo méthasone, par rapport au poids total de la composition.

5. Composition suivant l'une quelconque des revendications 1 à 4, caractérisée en ce que le calibre des particules du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone est tel qu'il permette l'inhalation de sensiblement la totalité du médicament dans les poumons, lors de l'administration de la composition d'aérosol.

6. Composition suivant l'une quelconque des revendications 1 à 5, caractérisée en ce qu'elle contient en outre du salbutamol.

7. Composition d'aérosol pharmaceutique qui est essentiellement constituée de solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone particulaire et d'un ou plusieurs propulseurs du type fluorocarbure ou chlorofluorocarbure contenant de l'hydrogène, laquelle composition contient 0,0001% de surfactif en poids, par rapport au dipropionate de béclo méthasone.

8. Composition suivant la revendication 7, caractérisée en ce que le propulseur est le 1,1,1,2-tétrafluoréthane.

9. Récipient approprié pour débiter une composition d'aérosol pharmaceutique qui comprend une boîte capable de résister à la pression de vapeur du propulseur utilisé, laquelle boîte est fermée avec une valve doseuse et contient une composition d'aérosol pharmaceutique suivant l'une quelconque des revendications 1 à 6.

10. Récipient approprié pour débiter une composition d'aérosol pharmaceutique qui comprend une boîte capable de résister à la pression de vapeur du propulseur utilisé, laquelle boîte est fermée avec une valve doseuse et contient une composition d'aérosol pharmaceutique suivant la revendication 7 ou la revendication 8.
- 5 11. Inhalateur à doses mesurées, qui comprend un récipient suivant la revendication 9, équipé d'un dispositif de canalisation convenable.
12. Inhalateur à doses mesurées, qui comprend un récipient suivant la revendication 10, équipé d'un dispositif de canalisation convenable.
- 10 13. Utilisation d'une composition d'aérosol pharmaceutique suivant l'une quelconque des revendications 1 à 6, en vue de la fabrication d'un médicament pour le traitement de troubles respiratoires.
14. Utilisation d'une composition d'aérosol pharmaceutique suivant la revendication 7 ou la revendication 8, pour la  
15 fabrication d'un médicament destiné au traitement de troubles respiratoires.
- 15 15. Procédé de préparation d'une composition d'aérosol pharmaceutique comprenant du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone particulaire, possédant un calibre des particules tel qu'il permette l'inhalation de sensiblement la totalité du médicament dans les poumons, par administration de la composition  
20 d'aérosol, ainsi qu'un propulseur du type fluorocarbène ou chlorofluorocarbène contenant de l'hydrogène, laquelle composition contient moins de 0,0001% de surfactif en poids, par rapport au dipropionate de béclo méthasone et qui ne manifeste ni agglomération ni croissance cristalline notable, caractérisé en ce que l'on mélange de manière intime du dipropionate de béclo méthasone à du 1,1,1,2-tétrafluoréthane, pour former un solvate cristallin avec celui-ci, on réduit le calibre particulaire du solvate par micronisation et on disperse le solvate micronisé dans le propulseur.  
25
16. Procédé de préparation d'une composition d'aérosol pharmaceutique qui est essentiellement constituée de solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone particulaire et d'un ou fluoréthane et du dipropionate de béclo méthasone particulaire et d'un ou plusieurs propulseurs du type fluorocarbène ou chlorofluorocarbène contenant de l'hydrogène, laquelle composition contient moins de 0,0001% de surfactif en poids, par rapport  
30 au dipropionate de béclo méthasone et qui ne manifeste ni agglomération ni croissance cristalline notable, caractérisé en ce que l'on mélange intimement du dipropionate de béclo méthasone avec du 1,1,1,2-tétrafluoréthane, pour former un solvate cristallin avec celui-ci, on réduit le calibre des particules du solvate par micronisation et on disperse le solvate micronisé dans le propulseur.  
35
17. Procédé de préparation d'une composition d'aérosol pharmaceutique qui comprend le solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone, en même temps qu'un propulseur du type fluorocarbène ou chlorofluorocarbène contenant de l'hydrogène, laquelle composition contient moins de 0,0001% de surfactif ou tensioactif en poids de dipropionate de béclo méthasone, qui comprend la dispersion du solvate dans le propulseur.  
40
18. Procédé suivant la revendication 17, caractérisé en ce que le propulseur est le 1,1,1,2-tétrafluoréthane.
19. Procédé suivant la revendication 17, caractérisé en ce que le propulseur est le 1,1,1,2,3,3,3-heptafluor-n-propane.
- 45 20. Procédé suivant l'une quelconque des revendications 17 à 19, qui contient de 0,005 à 5,0% p/p de dipropionate de béclo méthasone, par rapport au poids total de la composition.
21. Procédé suivant l'une quelconque des revendications 17 à 20, caractérisé en ce que le calibre des particules du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone est tel qu'il permette l'inhalation de sensiblement la totalité du médicament dans les poumons par administration de la composition d'aérosol.  
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22. Procédé suivant l'une quelconque des revendications 17 à 21, caractérisé en ce que la composition contient en outre du salbutamol.
- 55 23. Procédé de préparation d'une composition d'aérosol pharmaceutique essentiellement constituée du solvate du 1,1,1,2-tétrafluoréthane et du dipropionate de béclo méthasone et d'un ou plusieurs propulseurs du type fluorocarbène ou chlorofluorocarbène contenant de ou tensioactif en poids de dipropionate de béclo méthasone, qui comprend la dispersion du solvate dans le propulseur.

**24.** Procédé suivant la revendication 23, caractérisé en ce que le propulseur est le 1,1,1,2-tétrafluoréthane.

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